

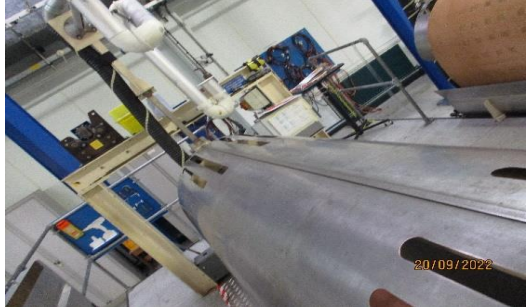









MOULD OFFICE ASSET BROCHURE







ID	Section	Assets	Description	Year	Supplier	Model	Photo
950	Mould office	Robot Bowl Welder GUIDE PRICE: £50,000	<p>Fanuc Model M16i Robot System – 6 axis robot system Controlled by a Fanuc RJ Type control system, complete with a Teach Pendant for ease of programming, incorporate a single point resistance welding system.</p> <p>ACAL (Miyachi PECO) welding system Input 380 to 480VAC- 3Phase 50/60Hz - Transformer type ITB-780A6 - 6kA Output - Feedback for Secondary Current / Voltage/Power</p> <p>Pre-Processed Sheet Protective “Bowl” –. Consolidation Welding Location & Mesh Feeding System – steel fabricated structure incorporating a copper faced welding support plate.</p>		Portals / Automation Systems ltd Fanuc robot Miyachi Peco	M16i	




951	Mould office	Manual bowl welder GUIDE PRICE: £20,000	<ul style="list-style-type: none"> • Manual Resistance Welding System – Miyachi Peco inverter welding system, including transformer, controller, hand held weld head and welding tips etc. • Manual Welding Station & Lower Captive Bowl – steel fabricated structure incorporating a copper faced welding support plate (Curved). Also includes for manually operated sheet clamping system, and location points for sheet, together with a motor driven strip / sheet feeding system to move / index the sheet through the system 	2008	Portals / Automation Systems Ltd	
952	Mould office	Manual cover seaming GUIDE PRICE: £10,000	<p>2 nos of Adjustable Seaming horse.</p> <p>Manual operation where the cover ends are joined to create a cylindrical sleeve. The two ends of the cover are cut to register and tinned with silver solder</p> <p>Upper support has slot for seaming guide</p> <p>Dimensions 3000 mm wide. Circumference range 3000 – 3900 mm</p>	2008	Portals	
953 a		Gas welding kit GUIDE PRICE: £300				

953 b		Gas welding kit GUIDE PRICE: £300					
954	Mould office	Canon UV Flatbed printer with Roll media option GUIDE PRICE: £25,000	Standard sized Arizona® 460 GT UV flatbed printer produces near-photographic image quality for printing on rigid and flexible media, to produce a wide range of display graphics applications. Bought new was £80,000 Imaging - Varia Dot imaging technology 6 ink channels with varnish and opaque ink capability Media size: 1.25m x 2.5 m x 50.8m Dimensions: 4.66 m x 2.3m x total height 1.3m (table 0.88m) Gross weight: 1025 kg	2016	Canon	Arizona 460 GT	
955	Mould office workshop	Cover change GUIDE PRICE: £ 4,000 for both	2 of Cover storage and transport trolley		Portals		



956	Mould office workshop	Cover change bench GUIDE PRICE: £2000	Cover change bench in lower workshop Manual pneumatically Adjustable height SWL 2000 kgs				 
957	Mould office workshops	Assembly benches GUIDE PRICE: £ 500	5 nos: Mould cover section of assembly benches. Power supplies and frames for spot welding units and inspection lighting 5 x Rotating tables with Concave copper benches and flat working surface	Circa 2000	Portals		



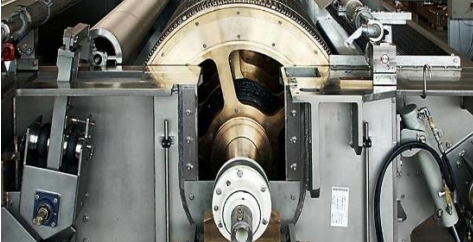

959	Mould office press room	Manual press GUIDE PRICE: £10,000	Die press (press room) 20 tonne Hydraulic load capacity Uses Erowa chuck system Press updated in 2010? To meet Puwer requirements	1955 Upgrade 2010	Tangyes Ltd		
961	Mould office press room	Pedestal drill GUIDE PRICE: £200	Woodpecker 230V 550 Watt 16mm Chuck capacity	2010?	Morrisflex	W001816 1B	




962		<p>Mould cylinder cleaning bath</p> <p>GUIDE PRICE: £5,000</p>	<p>Stainless steel bath with rotation motor and drive</p> <p>Adjustable mould bearing centres for 2.3 and 2.8 m mould cylinders</p> <p>Lifting beam</p> <p>Cleaning shower</p>		Portals design	
863	Mould office	<p>Mould cylinder transport</p> <p>GUIDE PRICE: £7,000 for all</p>	<p>Towable Mould cylinder trolleys of various designs</p> <p>9 of to take Pa cylinders and Woolard and henry cylinders.</p> <p>2 trolleys to move Voith cylinders</p>			

							
964	Mould office lower workshop	Cover destruction GUIDE PRICE: £500	LEV B Fume extraction used for cover destruction				
966	Mould office	Cover transport trolley GUIDE PRICE: £200	Tipping bed mould cover transport trailer with cover and stabiliser jacks Dimensions 3300 mm L x 1500 mm W	2012			




Mould Cylinders ASSET BROCHURE


ID	Value	Section	Assets	Description	Year	Supplier	Model	Photo
ECM_1	£150,000 for 2	Vat mould cylinders	WH mould Cylinder chassis	<p>Longitudinal bars</p> <p>Chassis width: 2838 Cover Face width: 2778 Shaft Length: 710 Shaft Length: 510</p> <p>Weight an expansion range of 220mm over the diameter Grid Plate change time of less than one hour achievable Each Grid Plate up to 70mm expansion The expansion range can be achieved on one central body Accuracies of less than 0.2mm deflection on the diameter Machine direction top fins reducing the paddling effect</p>	2011	Woolard and Henry		 
ECM_2	£50,000	Vat mould cylinders	Grid set x4	Grid set for chassis Expansion range		Woolard & Henry	A: 3063 – 3283 B: 3227 – 3456 C: 3424 – 3591 D: 3591- 3757	

								
ECM_3	£150,000 for both	Vat mould cylinders	Voith Cylinder mould x 2of	<p>Voith Expanding cylinder 2 sets of expanding bellows Accuracy of</p> <p>Chassis width Face width: 2830 Shaft Length: 660 Shaft Length: 680</p>	2005	Voith		  

ECM_4	£50,000 for all	Vat mould cylinders	Ring sets	<p>8 sets of expanding rings 2 x set of B range 2 x set of F range</p> <p>Ring sets bars held in by springs</p> <p>Central expansion design</p>		Voith	<p>A: 3244 – 3355 B: 3316 – 3400 C: 3396 – 3472 D: 3473 – 3544 E: 3545 – 3641 F: 3618 – 3689</p>	
ECM_6	£30,000	Vat mould cylinders	Expanding cylinder mould (ECM)	<p>Phosphor bronze expanding cylinder.</p> <p>Cylinder width:2830 Cover Face width 2720 Shaft Length: 690</p>	1994	Perrott Aubertin	PA19: 3090-3320	
ECM_7	£15,000	Vat mould cylinders	Expanding Cylinder Mould (ECM)	<p>Cylinder incomplete</p> <p>Cylinder width:2770 Shaft Length: 690</p>	1981	Perrot Aubertin	Pa24: 3500-3756	

ECM_10	£30,000 for both	Vat mould cylinders	Expanding Cylinder Moulds	<p>H1 & H2 are ex Hawkinsville moulds – slightly narrow face but fitted with extension rings to fit PM1/2/3.</p> <p>Cylinder width:2800 Shaft Length: 690</p>			<p>H1: 3403 - 3610 H2: 3403 - 3610</p>	
ECM_12	£10,000	Former ply cylinder		<p>Dimensions 2 Layers of cloth Mesh size 5 wire diagonal seam</p> <p>Circumference 3927mm Face width: 2800 Shaft Length: 440 Shaft Length: 640</p>			In mould repair shop	
ECM_13	£10,000	Former ply cylinder		<p>Dimensions 2 Layers of cloth Mesh size 5 wire diagonal seam</p> <p>Face width: 2785 Shaft Length: 330</p>	?	CHR Wandel	Spre cylinders	

								
ECM_14	£5,000	Former ply cylinder	2 cylinders	Face width 2798 Face width 2795 Shaft Length: 330 Circumference 3927 Requires new face cloth and overhaul		CHR Wandel	37462 37499	
ECM_15	£5,000	Dandy Roll		Accuracy of Chassis Need to take out box Face width Bearing centres Weight		Woolard & Henry		
ECM_16	£1,000	Expanding cylinder moulds	Expanding cylinder torque tightening device					

								
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