

MACHINE CAPABILITIES

Updated Nov 2017

MACHINE	102-1	102D	102E	102M	102S	102-4	202-1	202-2	202-3	627-A	627-B	249A	249B
Year	1995	1998	1997	2001	1996	2001	1989	1990	1995	2006	2002	1990	1999
Preferred Env. Size run on the Machine	OPEN	DL	DLX	DLX	DLX	DLX	DL	DLX DLE	DL DLX	OPEN	DLX C5	C4	C4
Max. Size Env.	Dia. 117.5	DL	Dia. 117.5	Dia. 108.75	Dia. 117.5	Dia. 117.5	DL	C5	DLX	185x330	185x330	B4	C4 Expand
Min. Size Env.	Dia. 68.75	DL	Dia. 75	Dia. 76.25	Dia. 75	Dia. 75	11B	11B	11B	DL	83x120	C4	C5
Web Core (inch)	5"	5"	3", 5"	3", 5"	3", 5"	5"	3", 5"	3", 5"	3", 5"	5"	3", 5", 6"	5", 6"	3", 5", 6"
Slitter	YES	NO	NO	NO	NO	NO	NO	NO	NO	YES	YES	NO	YES
Easy/Quick Open	NO	NO	NO	NO	NO	NO	YES	NO	NO	YES	NO	YES	YES
Reusable Hot Melt	YES	NO	NO	NO	NO	NO	NO	NO	NO	YES	NO	NO	NO
Lick & Stick	YES	NO	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES
Self-Seal	NO	NO	NO	NO	NO	NO	YES	YES	YES	NO	NO	YES	NO
Peel N Seal	YES	YES	NO	NO	NO	NO	NO	YES	NO	YES	NO	YES	YES
Long Flap & Perf.	NO	NO	NO	NO	NO	NO	NO	NO	NO	YES	NO	NO	NO
Window Range	FULL	FULL	FULL	FULL	FULL	FULL	FULL	FULL	FULL	FULL	FULL	FULL	NO
Print Ink Based On Solvent (S) / Water (W)	S & W	W	W	W	W	W	W	S & W	W	W	W	S & W	S
No. of Outside Print	2	2	2	2	2	2	2	2	2	0-6	0-5	2	1
No. of Inside Print	1	1	1	1	1	1	1	1	1	0-6	1	1	1
Close Print Register Ranking Out of 5	3	3	3	5	3	5	2	2	2	4	5	2	NA
Doctor Blade Outside Print Units	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	NO	YES
Doctor Blade Inside Print Units	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES	YES
Case Packer	YES	NO	YES	YES	YES	YES	NO	NO	NO	NO	NO	NO	YES

Set Up Outside Print per colour	1	1	1	1	1	1	1	1	1	1.25	1.25	1	1
CMYK	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	6 hrs total	6 hrs total	N/A	N/A
Set Up Inside Print per colour	1	1	1	1	1	1	1	1	1	1	1	1	1
Set Up Pattern	1	1	1	1	1	1	1	1	1	1	1	1	1
Set up Window Position	1	1	1	1	1	1	1	1	1	1	1	1	1
Set Up New Window Single	2	2	2	2	2	2	2	2	2	2	2	4	4
Set Up New Window Double	3	3	3	3	3	3	3	3	3	2	2	8	NA
Size Change	7			7		8		12		5	9	10	8

Output/hr (inclusive of set-ups and downtime) 31,022 38,149 33,682 32,036 36,014 32,391 38,727 30,442 37,768 25,350 29,392 13,801 14,771

Budget 18 (@ 25%)